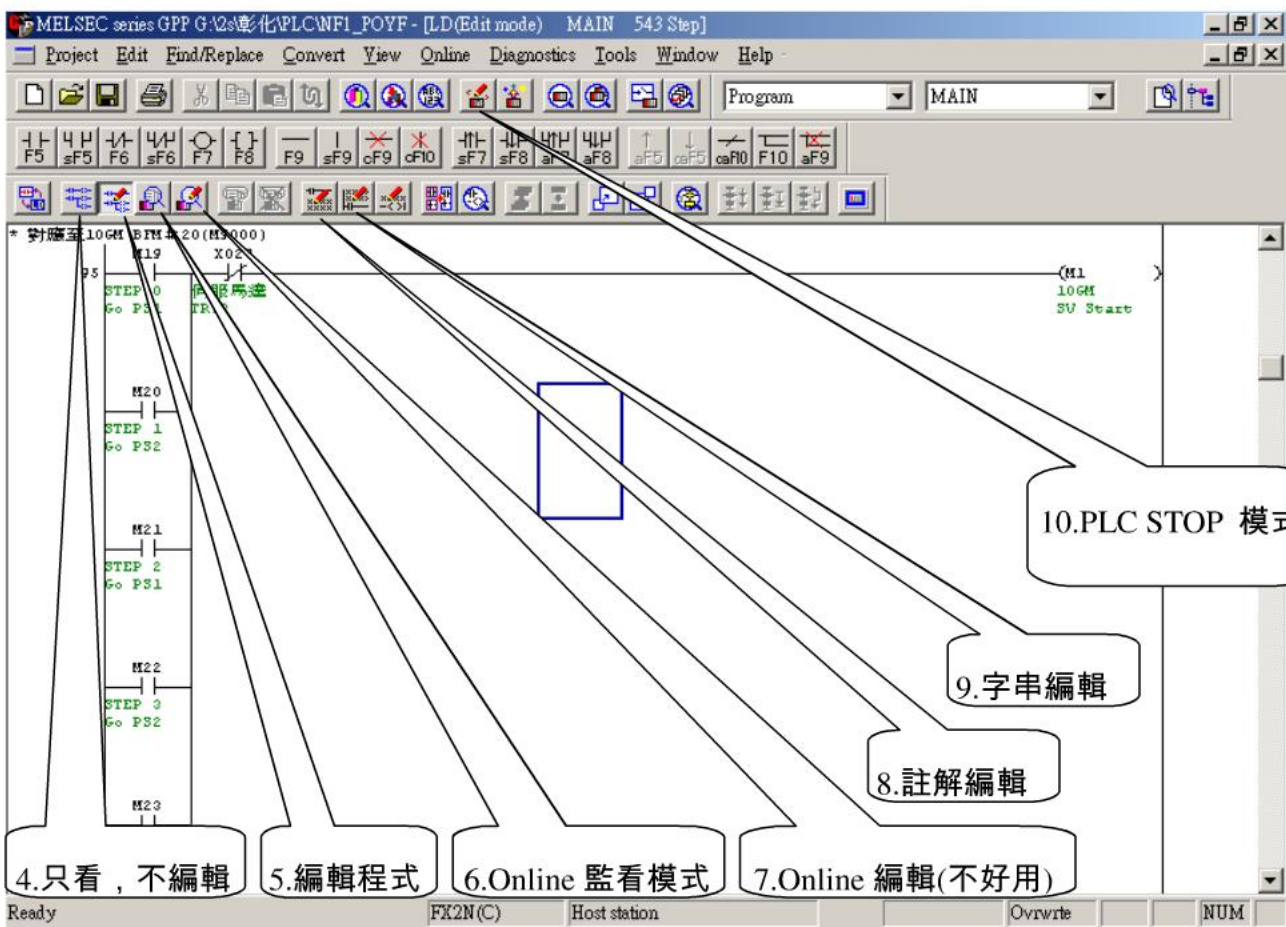
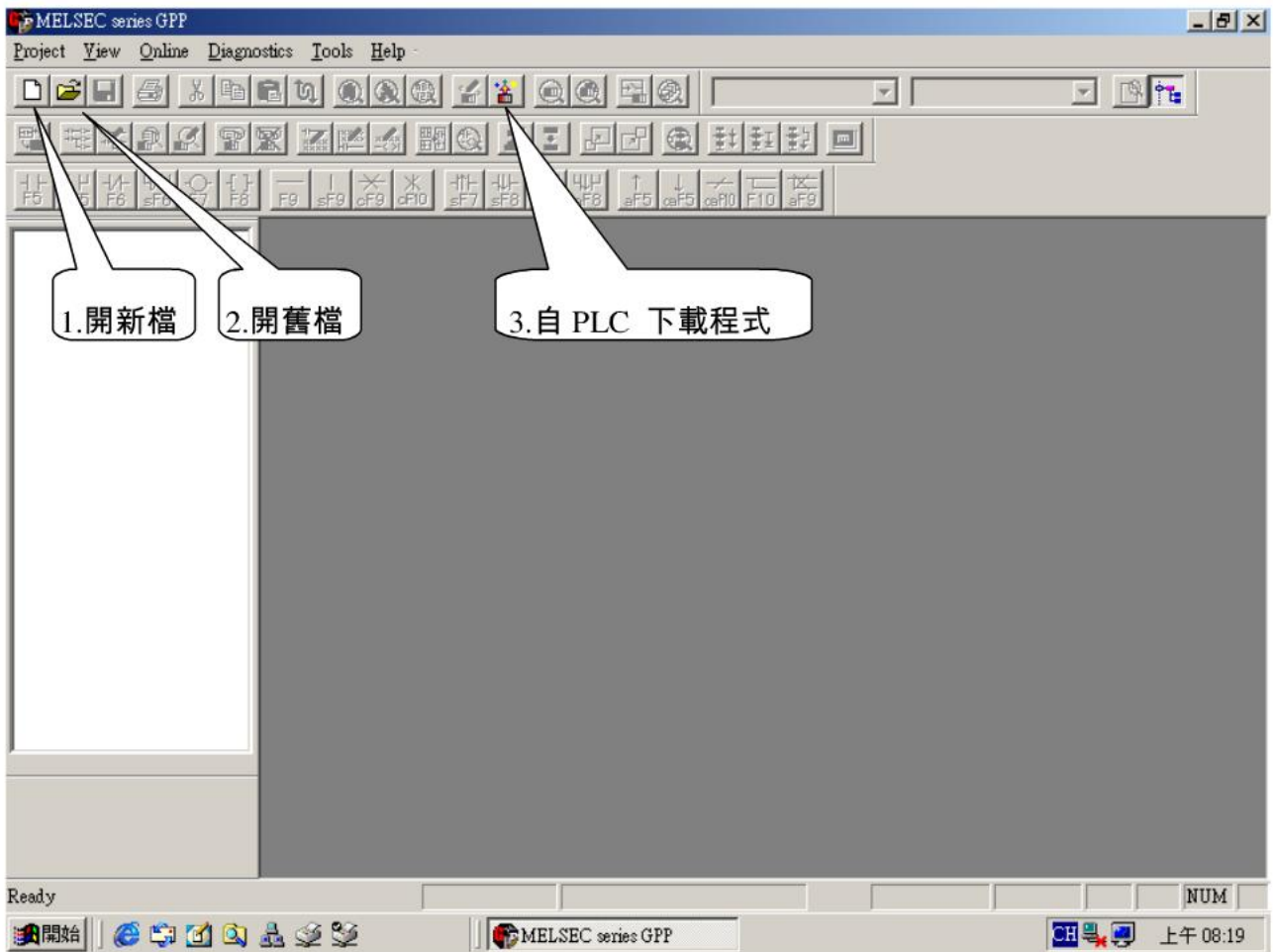
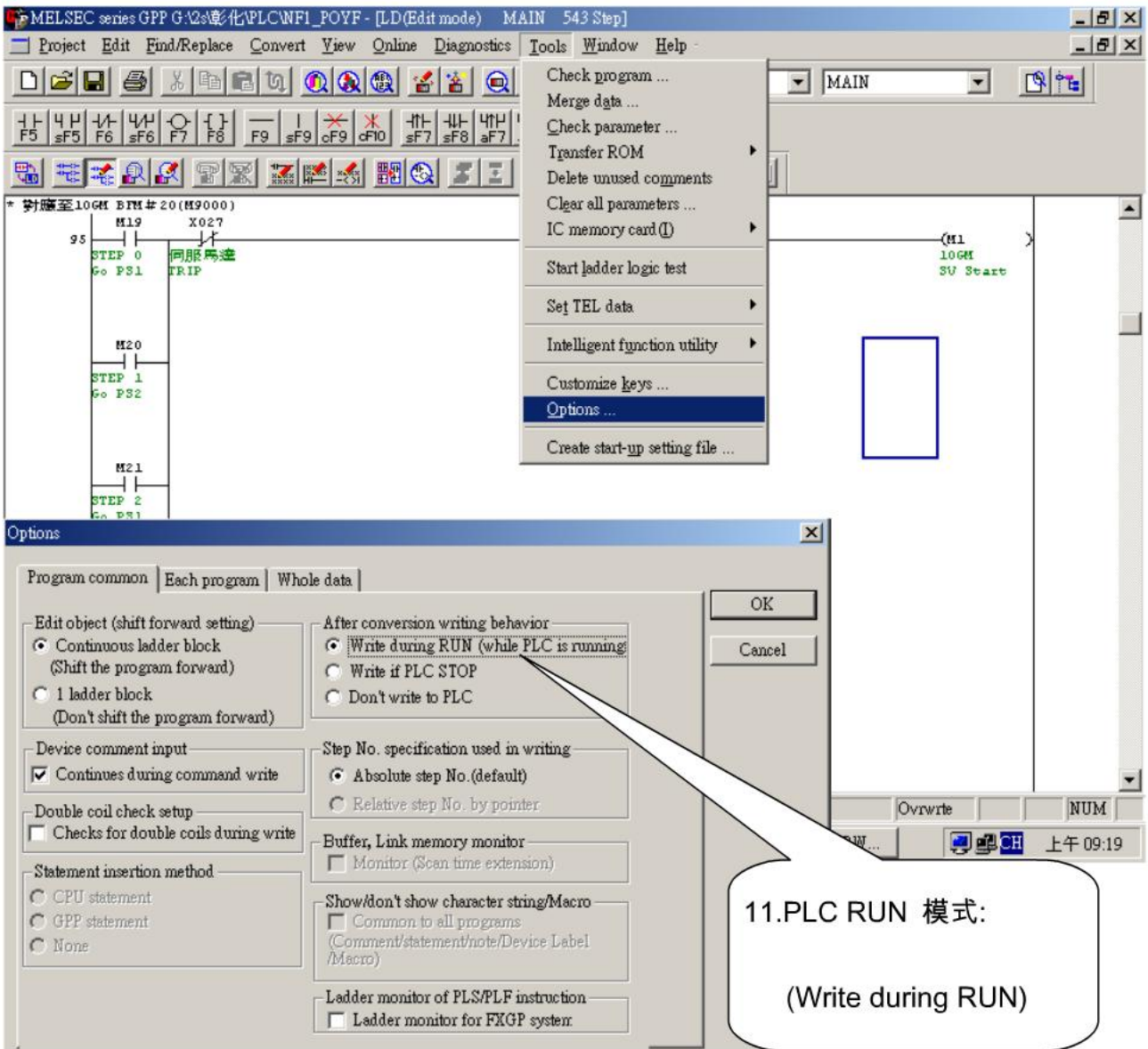


# 三菱 GPPW 應用軟體基本操作說



1.開啟新檔.....	2
2.開啟舊檔.....	2
3.Read form PLC：自 PLC 下載程式.....	2
4.READ：只看，不編輯.....	2
5.WRITE：編輯程式.....	2
6.MONITOR：Online 監看模式.....	2
7. MONITOR WRITE：Online 編輯.....	2
8.COMMENT：註解編輯.....	2
9.STATEMENT：字串編輯.....	2
10.WRITE TO PLC：PLC STOP 模式下批次寫入.....	2
11.WRITE DURING RUN：PLC RUN 模式下部分程式 Online 修改.....	3
12.FIND DEVICE：尋找元件.....	4
13.FIND CHARACTER STRING：尋找字串.....	4
14.LIST OF USED DEVICE：尋找使用過元件.....	4
15. T0 ~ T255 Timer 設定值修改.....	5
16. T256 以上 Timer 設定值修改.....	6
17. 複製註解.....	7



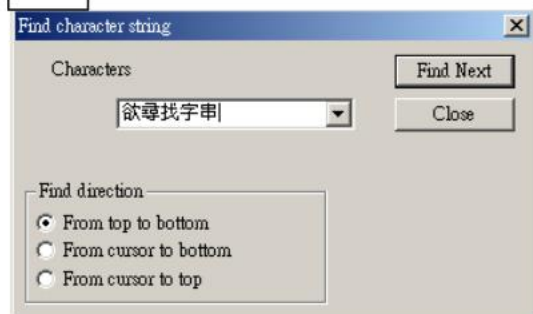




12



13



14



15.Timer ( T0 ~ T255 ) 設定值修改：

Step0：先按項次 11 將修該模式設定於 Write during RUN

Step1：找到欲修改之 Timer 後，按 Enter

Step2：修改完後按 OK 鈕

Caution!  
The PLC control has changed.  
Make sure everything is safe and execute again.  
It make take several minutes for writing to complete.  
Don't write to the program from a plurality of place  
at the same time.  
Ensure the PLC program and the program to be converted match.  
OK?  
Write destination program: MAIN

是(Y)    否(N)

The screenshot shows the MELSEC GX Developer interface. The 'Monitor' menu is open, and the 'Device batch...' option is highlighted. A callout bubble labeled 'STEP 1' points to the 'Monitor' menu, and another callout bubble labeled 'STEP 2' points to the 'Device batch...' option. In the background, a ladder logic diagram is visible with a timer T1070 (R2070) highlighted.

16.Timer ( T256 以上 ) 設定值修改 :

Step1 : 找到欲修改之 Timer 後 , 取得對應 R

Step2 : 進入 DEVICE BATCH 設定畫面

Step3 : 鍵入欲修改之 D 後按 ENTER

The screenshot shows the 'Device batch monitor' dialog box. The 'Device' field is set to 'R2070'. The 'Monitor' dropdown is set to 'Bit & Word', and the 'Display' is set to '16bit integer'. A 'Device test' dialog box is open over the device list, with the 'Device' field also set to 'R2070'. Callout bubbles labeled 'STEP 3', 'STEP 4', 'STEP 5', and 'STEP 6' point to the 'Device' field, the 'Device test' button, the 'Device' field in the 'Device test' dialog, and the 'Set' button, respectively.

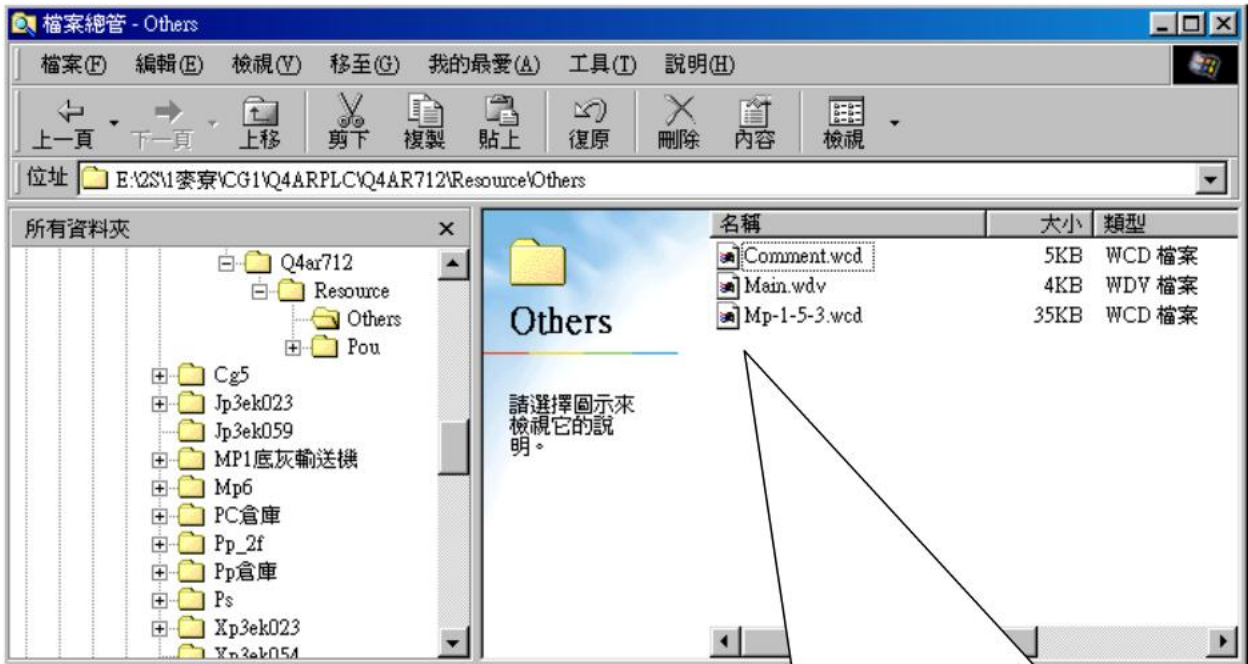
STEP3

STEP4

STEP5

STEP6





1. 自 PLC 下載 PLC 程式 FILE1 ( 最新版 , 但不含註解 )
2. ( 在檔案總管 ) 開啟含有註解的備份程式 FILE2
3. ( 在檔案總管 ) 開啟不含註解的新版程式 FILE1

